

STRAIGHT SLIDING DOOR GEAR SELECTION AND SPECIFIER GUIDE



King - Where Quality Counts

## **CONTENTS**

SECTION 1 TYPICAL APPLICATIONS AND DOOR GEAR CONFIGURATIONS





SECTION 5
GUIDES

SECTION 2 TRACK





SECTION 6 CHANNEL

SECTION 3 BRACKETS





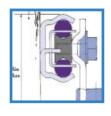
SECTION 7 DOOR FURNITURE

SECTION 4 HANGERS





SECTION 8 EUROGEAR - A COMPACT ALTERNATIVE



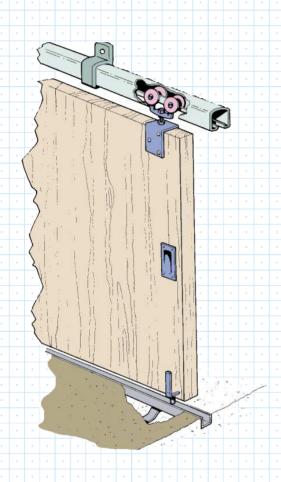
SECTION 9 ROYALE LIGHTWEIGHT DOOR GEAR

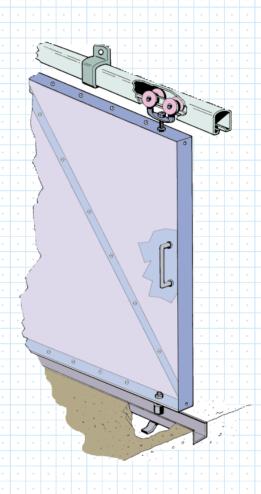


# STRAIGHT SLIDING TIMBER & STEEL DOORS

## TIMBER DOORS

## STEEL DOORS





# MAKING THE RIGHT CHOICE FOR YOUR DOOR

Before selecting King Sliding Door Gear determine the following:

- 1 PURPOSE OF BUILDING AND FLOOR CONSTRUCTION, .
- 2 INTERNAL OR EXTERNAL APPLICATION, TOP FIXING OR FACE FIXING.
- 3 CLEAR OPENING DIMENSIONS.
- 4 NUMBER AND THICKNESS OF DOOR LEAVES.
- 5 DOOR LEAF CONSTRUCTION TIMBER OR STEEL.
- 6 WEIGHT OF EACH DOOR LEAF.



#### SELECTING TRACK SIZE

This is determined by the weight and / or height of the door, and the following guidelines should be observed:

## ASSESSING THE WEIGHT OF A DOOR

A. TIMBER - typical softwood doors of framed, ledged and braced construction, filled with 16mm tongued, grooved and vee-jointed match board weigh approximately:

50mm Nom. Thickness = 22kgsqm 64mm Nom. Thickness = 25kgsqm 76mm Nom. Thickness = 29kgsqm

B. METAL - Due to large variety of materials and construction method weight should be determined by exact calculation.

#### ASSESSING THE SIZE OF A DOOR

- a. JAMBS should be overlapped by 50mm to 76mm
- b. LINTELS should be overlapped by 25mm to 40mm
- c. GROUND CLEARANCE should be 10mm
- d. PASSING DOORS should overlap by 64mm

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#### **TYPICAL** CONFIGURATION Single door sliding on a single line of track Overall door Track lengths Channel width \*Brackets Guides 1x3000 5 2 1500 2 3000 2x18005 2 2 1800 3600 2x21002 2100 2 4200 2x24002 2400 2 4800 3x1800 2 2700 2 5400 2 3000 2x30002 6000 3300 2x2400 1x1800 9 2 2 6600

1						
		,	◆	<b></b>		
_	Two doors	s sliding on a	single line	e of track		
_	Overall door width (both)	Track lengths mm	*Brackets	Hangers	Guides	Channel mm
	2400	2x2400	7	4	4	4800
	2700	3x1800	7	4	4	5400
	3000	2x3000	9	4	4	6000
	3300	$2x2400\ 1x1800$	9	4	4	6600
	3600	4x1800	9	4	4	7200
	4200	4x2100	13	4	4	8400
	4800	4x2400	13	4	4	9600
	5400	6x1800	13	4	4	10800
	6000	4x3000	17	4	4	12000

			<b></b>		
Two doors	s sliding clea	r on a dou	ble line of t	rack	
Overall door width (both)	Track lengths mm	*Double Brackets	Hangers	Guides	Channel mm
2700	4x2100	7	4	4	2x4200
3000	$2x2400\ 2x2100$	7	4	4	2x4500
3300	$2x3000\ 2x2100$	8	4	4	2x5100
3600	$2x3000\ 2x2400$	8	4	4	2x5400
4200	6x2100	10	4	4	2x6300
4800	8x1800	9	4	4	2x7200
5400	4x3000 2x2100	12	4	4	2x8100
6000	10x1800	11	4	4	2x9000

4			7			
ı			<b>←</b>			
1	Two doors	s sliding on o	louble trac	ks between	walls	
	Overall door width	Track lengths mm	*Brackets	Hangers	Guides	Channel mm
-	3000	2x3000	5	4	4	2x3000
-	3300	$2x2400\ 2x900$	5	4	4	2x3300
1	3600	4x1800	5	4	4	2x3600
1	4200	4x2100	7	4	4	2x4800
1	4800	4x2400	7	4	4	2x4800
1	5400	6x1800	7	4	4	2x5400
1	6000	4x3000	9	4	4	2x6000
L						

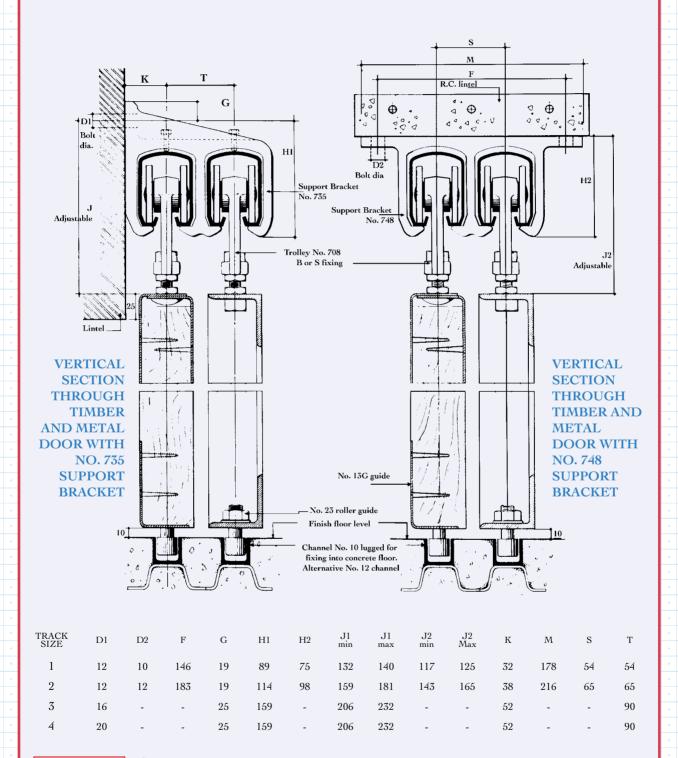
<sup>\*</sup>The quantities shown above include two closed end brackets.

## **INSTALLATION DETAILS**



## DOUBLE TRACK WITH TIMBER AND METAL DOORS

Face fixing open type support bracket No. 735. End brackets No. 736 left or right hand Top fixing open type support bracket No. 748. End brackets No. 749





Alternative support bracket -2 x No.737 open parallel ear bracket top fixing

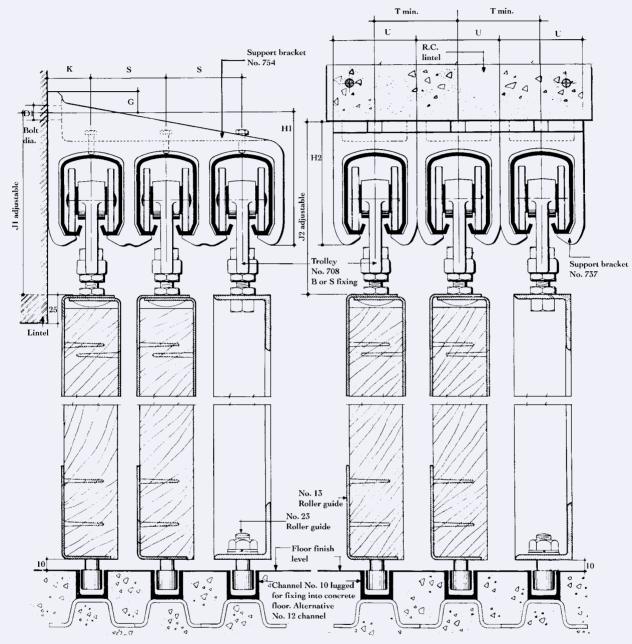
Bottom guide arrangements are interchangeable and should be selected to suit requirements and working conditions

## **INSTALLATION DETAILS**



TRIPLE TRACKS WITH TIMBER AND METAL DOORS

Face fixing open type support bracket No. 754. End brackets No. 755 left or right hand. Size 1 & 2 only Top fixing open type support bracket No. 737. End brackets No. 738



VERTICAL SECTION THROUGH TIMBER AND METAL DOOR WITH NO. 735 SUPPORT BRACKET VERTICAL SECTION THROUGH TIMBER AND METAL DOOR WITH NO. 748 SUPPORT BRACKET

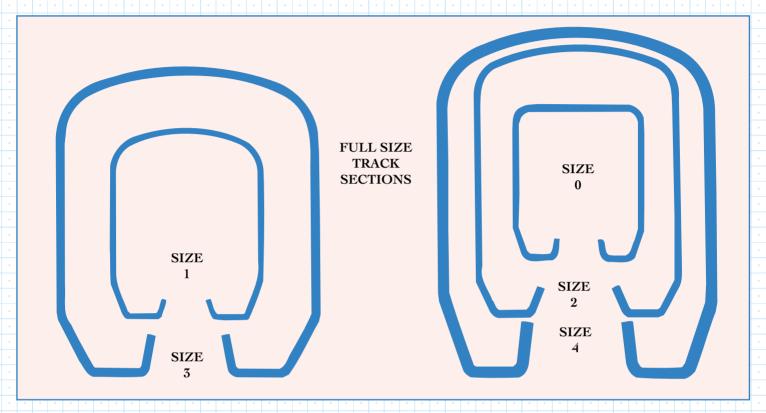
Bottom guide arrangements are interchangeable and should be selected to suit requirements and working conditions

TRACK SIZE	D	G	H1	H2	J1 min	J1 max	J2 min	J2 Max	K	S	T	U
1	12	19	89	86	130	138	129	137	32	54	57	57
2	12	19	121	111	164	186	156	178	38	68	75	75
3	-	-	-	125	-	-	176	192	-	-	89	89
4	-	-	-	149	-	-	197	222	-	-	97	97



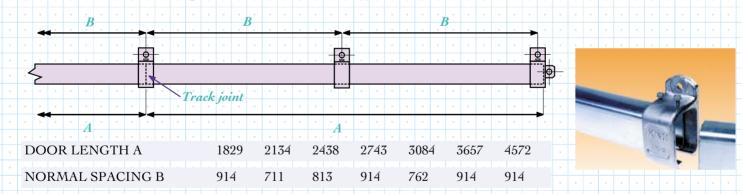
## **TUBULAR TRACK**

KING Tubular Track is manufactured from high quality cold rolled steel strip, light coat galvanised to BS 2989. It is available in standard lengths of 1.8m, 2.1m, 2.4m, 3.0m, 4.0m, 5.0m and 6.0m (size 4 track max length 3.0m). Standard lengths can be cut to suit customers requirements before despatch, the charge being that of a standard length only.



## TRACK SUPPORT BRACKETS

All brackets should be spaced at regular intervals to suit track lengths, but must not exceed 914mm centres (less under arduous conditions). Closed brackets are supplied for each end of the track runs, and it is important that these are not used as door stops. It is essential that all track joins occur at the centre of the bracket.



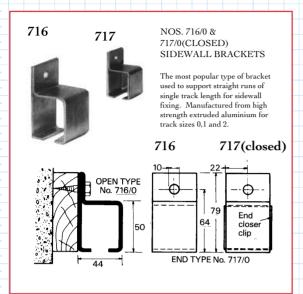
## TRACK DIMENSIONS

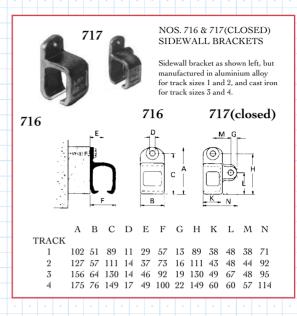
					•	٠	٠	٠	٠.		۰	-	٠	٠			•	٠	•
TRACK	GAUGE	A(mm)	B(mm) WEIG	HT PER LINEAR m.		٠	٠	٠	٠		Ŀ		•	٠	٠	٠			٠
		` '				٠	٠	٠	٠	٠		٠	•				•	N	٠
0	16BG 1.6mm	41	36	1.65kg		٠	٠	٠	٠			٠	٠	٠	٠	۰	٠		٠
							•	•				٠	•						•
1	14BG 2.0mm	51	41	2.51		٠	•	•	A				٠	٠	٠	۰	٠		
							٠	٠			4	٠		٠	٠		٠	0	
2	14BG 2.0mm	<i>7</i> 3	54	$3.17 \mathrm{kg}$		٠	۰	۰				٠	٠	٠	٠	•		•	
											i i								
3	12BG 2.5mm	83	70	$5.30 \mathrm{kg}$			•	•				F				U		<i> </i>	•
							٠	٠		٠	-						$\Box$	-	
4	10BG 3.0mm	94	<i>7</i> 5	7.44kg							- 1				В			-	

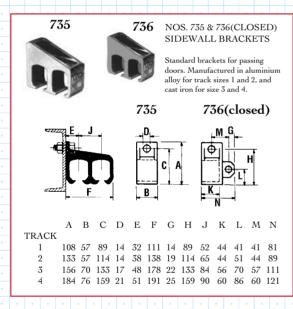
#### SUPPORT BRACKETS

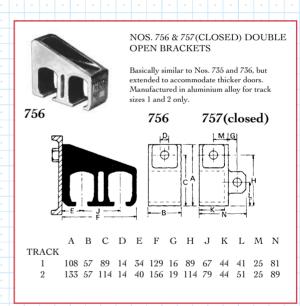


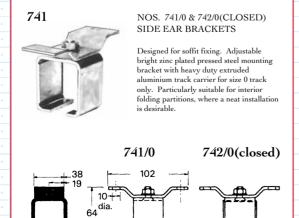






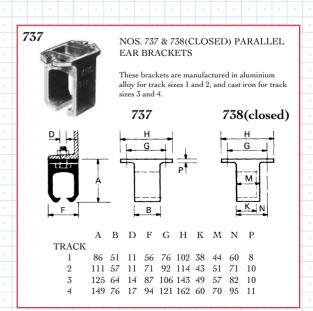






--38→

End closer



## SECTION 3 BRACKETS

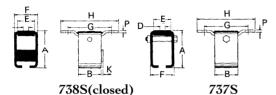




## SUPPORT BRACKETS

#### NOS. 737S & 738S(CLOSED) PARALLEL EAR BRACKETS

Designed for use with Tubular Track Runways, but may be used for doors as an alternative to Nos. 737 and 738 closed end (Note dimensional variations). One side of the open type bracket is detachable to permit speedy installation of the track. Manufactured in pressed steel with painted finish for track sizes 1 and 2 only,



A B D E F G H K P

TRACK

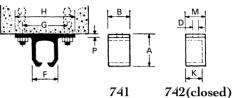
81 51 11 38 51 95 127 5

102 51 11 38 64 95 127 5 5

741

NOS. 741 & 742(CLOSED) SIDE EAR BRACKETS

These brackets are similar in design to 741/0 and 742/0, but are manufactured in aluminium alloy for track sizes 1 and 2, and cast iron for track sizes 3 and 4.



A B D F G H K M P

TRACK

75 51 11 56 102 137 44 51

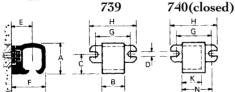
2 98 57 11 56 108 143 44 51 10

111 64 14 88 127 187 49 57 13 124 76 17 97 152 195 60 70 16



#### NOS. 739 & 740(CLOSED) FASCIA BRACKETS

Recommended for use where there is insufficient headroom to accommodate the Nos. 716 and 717 brackets. Manufactured in aluminium alloy for track sizes 1 and 2.



A B C D E F G H K N

TRACK

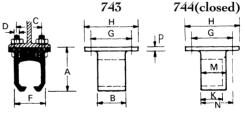
68 51 44 11 44 71 76 102 38 60

94 57 57 14 55 92 87 114 43 71

#### NOS. 743 & 744(CLOSED) PARALLEL EAR BRACKETS

Alternatives to 737 and 738, these brackets are designed to fit to the underside of rolled steel joists. Manufactured in aluminium alloy for

track sizes 1 and 2 only.



A B C D F G H K M N P Q

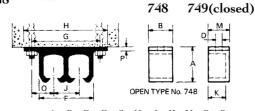
TRACK

86 51 48 11 56 89 121 38 44 67 8 89 111 57 54 11 74 102 133 44 51 76 10 102



#### NOS. 748 & 749(CLOSED) DOUBLE SIDE EAR BRACKETS

These brackets are designed to support double runs of track fixed to the underside of a lintel. Particularly useful for installations of passing doors within an opening. Manufactured in aluminium alloy for track sizes 1 and 2 only.



A B D F G H J K M O P

TRACK

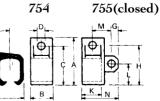
1 75 51 11 110 146 178 53 44 51 46 10

98 57 14 141 183 216 67 44 51 57 10

754

#### NOS. 754 & 755(CLOSED) TRIPLE SIDEWALL BRACKETS

Designed to support treble runs of track. Manufactured in aluminium alloy or cast iron for track sizes 1 and 2  $\,$ only.



A B C D E F G H J K L M N

TRACK

108 57 89 14 34 161 14 89 52 44 48 41 81 140 57 121 14 38 210 19 102 68 44 57 49 89



## DOOR HANGERS

## SECTION 4 HANGERS





### HANGERS FOR SIZES 0,1,2 and 3 TUBULAR TRACK

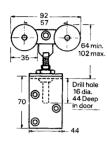
Hangers for size 0 track are fitted with a Delrin body and nylon wheels, sizes 1,2 and 3 hangers have steel bodies fitted with nylon wheels as standard, steel wheels optional extra.

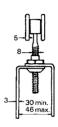
#### NO. 709B/0 HANGER

This hanger is specially designed for timber doors of Inis hanger is specially designed for timber doors of varying thickness. Vertical adjustment is obtained by means of a special adjusting nut on the hanger pendant, and lateral adjustment is achieved by slotted holes in the fixing plates. Both adjustments can easily be made after the door has been hung.



TRACK SIZES 0,1,2 AND 3



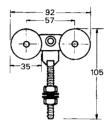


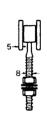


#### NO. 709S/0 HANGER

A hanger specifically for use with metal framed doors. Vertical adjustment is easily achieved by adjuster nuts on the hanger pendant, while provision for lateral adjustment must be made by means of a slotted hole in the door frame.

TRACK SIZES 0,1,2 AND 3





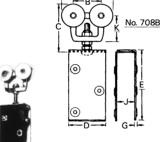
#### HANGERS FOR SIZES 1,2,3 and 4 TUBULAR TRACK

The four-wheel hangers for sizes 1,2 and 3 TUBULAR TRACK have malleable iron bodies fitted with nylon wheels and ball-bearing races, which are grease packed for life. Size 4 hangers are of similar construction, but have steel wheels with machined treads. Pendant bolts are of bright zinc plated steel, hanger plates are of pressed steel. Sizes 1 and 2 being galvanised and sizes 3 and 4 aluminium painted. The use of nylon wheels running in galvanised steel track ensures extremely quiet operation in addition to prolonging the track life.

#### NO. 708B HANGER

The above hanger is also designed for use with timber doors, and is available for all track sizes. The double strap fixing plates provide vertical and lateral adjustment after the door is hung. No cutting of the door is necessary.

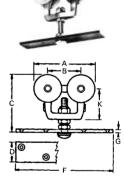




	A	В	С	C	D	E	G	K	J	bolt
TRACK			max	min						dia.
1	102	60	108	90	51	165	6	51	48	12
2	127	70	146	119	51	165	6	65	48	12
3	149	83	159	159	64	229	8	76	59	12

#### NO. 708D HANGER

A hanger which gives an extremely neat appearance for interior work and, if the track and brackets are enclosed, no fittings are visible. It is available for track sizes 1, 2 and 3 only and the hanger plate is constructed of aluminium painted steel. Vertical adjustment is obtained as with previous timber door hangers.

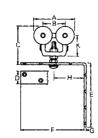


		-	-	-	D	F	G	Н	K	
TRACK			max	min						dia.
1	102	60	108	90	38	203	6	102	51	12
2	127	70	146	119	38	203	6	102	65	12
3	149	83	159	135	81	229	8	114	76	12



## NO. 708E HANGER

This hanger is used similarly to the No. 708D above but provides a stronger fixing. If the track and brackets are enclosed, the only parts visible are the vertical straps on the edges of the door. The hanger plate is constructed of aluminium painted steel. Vertical adjustment is obtained as with previous timber door hangers.



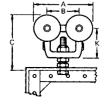
	Α	В	С	С	D	Е	F	G	Η	K	bolt
TRACK			max	min							dia.
1	102	60	108	90	38	203	203	6	96	51	12
2	127	70	146	119	38	203	203	6	95	66	12
3	149	83	159	135	44	222	222	8	111	76	12
4	159	83	181	152	51	241	241	10	121	76	16



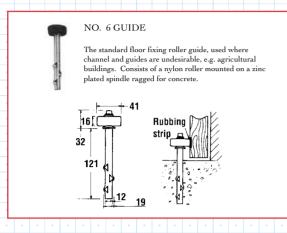
#### NO. 708S HANGER

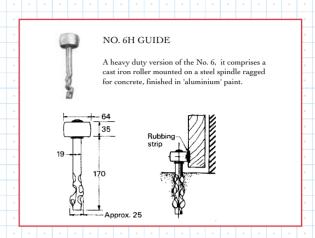
This hanger is designed specifically for use with metal framed doors. Vertical adjustment is easily achieved after the door has been hung, but provision must be made for lateral adjustment by means of a slotted hole in the door frame. Special pendants can be supplied on request in lengths of 114mm or 178mm for increased vertical adjustment.

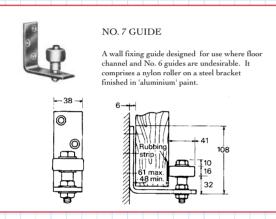
	A	В	C	С	K	bolt
TRACK			max	min		dia.
1	102	60	108	90	51	12
2	127	70	146	119	66	12
3	149	83	159	135	76	12
4	159	83	181	152	76	16

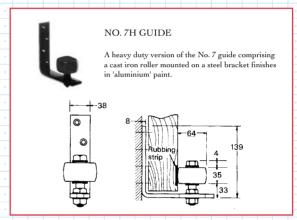


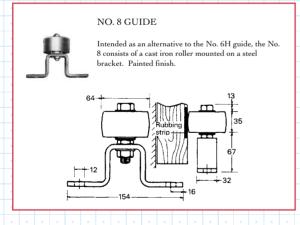


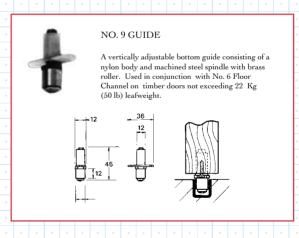


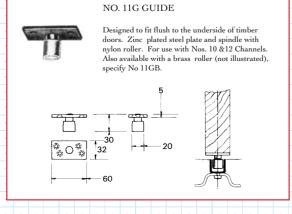


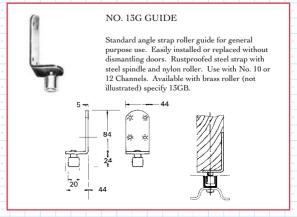








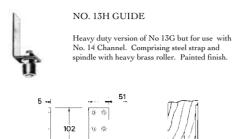


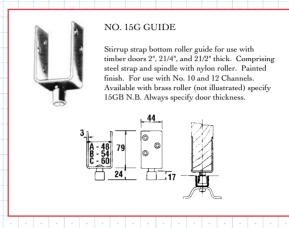


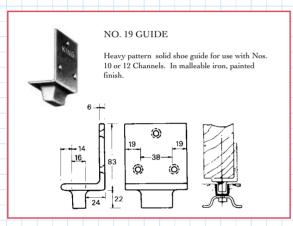


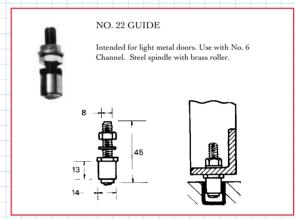


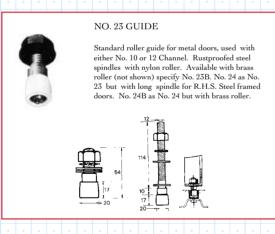


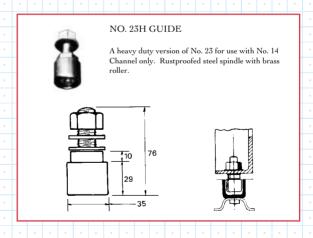


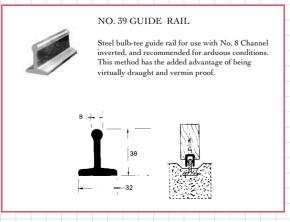
















#### NO. 6A CHANNEL

An aluminium channel supplied in natural finish for use with Nos. 9 and 22 roller guides. Intended for interior work and available either plain, or drilled and countersunk in 1.52 m and 3.04 lengths.

#### NO. 8 CHANNEL

A rolled mild steel channel for use with No. 39 bulb-tee guide rail, and recessed into the base of timber doors. Available in standard lengths of 1.83m, 2.13m, 2.44m, 2.74m and 3.04 m, either plain or drilled and countersunk.

#### NO. 10 CHANNEL

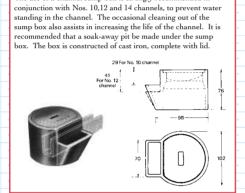
The standard steel channel for use with most roller guides. Available either plain, drilled and countersunk, or lugged for setting in concrete in standard lengths of 1.83m, 2.13m, 2.74m and 3.04m.

## NO. 12 CHANNEL

As No. 10 above but of a deeper section to minimise clogging. Available either plain, drilled and countersunk, or lugged for setting in concrete in standard lengths of 1.85m, 2.13m, 2.44m, 2.74m and 3.04m.

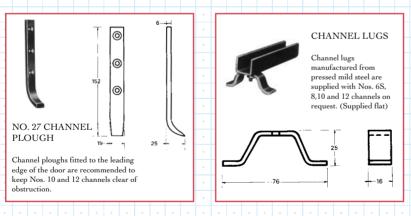
#### NO. 14 CHANNEL

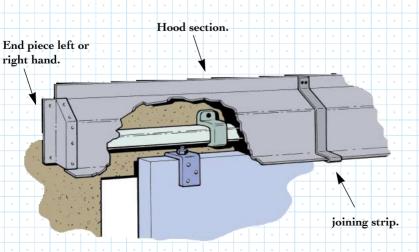
A rolled mild steel channel for use with heavy duty roller guides. Available in standard lengths of 1.83m, 2.15m, 2.44m, 2.74m and 3.04m, either plain, drilled and countersunk or lugged for setting in concrete.



The use of a channel sump box is strongly recommended in

NO. 759 CHANNEL SUMP BOX





## WEATHER HOOD

The use of King weatherhood is strongly recommended for all exterior applications to protect the gear and enhance the weather sealing of the installation. King weatherhood is constructed of pressed steel galvanised to BS2989. It is available in standard lengths of 0.91m, 1.22m, 1.52m and 1.83m (3ft, 4ft, 5ft and 6ft) for single or double track, sizes 1,2,3 and 4.







NO. 4521 MALLEABLE IRON BOW HANDLE

165mm overall. 114mm grip.



#### NO. D111 HEAVY MALLEABLE IRON BOW HANDLE

229 mm overall x 19 mm dia. 140 mm grip.



NO. 73 malleable iron flush handle

Available in two sizes : 111 x 83 x 29mm deep and 162 x 111 x 38mm deep.



NO. 770 ALUMINIUM FLUSH HANDLE

140mm x 64mm x 22mm deep.



#### NO. 8049 MALLEABLE IRON FLUSH BOLT

 $305 mm \times 51 mm$  with  $25 mm \times 10 mm$  flat shoot, 35 mm



NO. 8051 DROP BOLT

457mm steel bolt with malleable fittings.



NO. 215 HASP & STAPLE

203mm x 44mm overall. Malleable iron, art black finish.



NO. 919 CRANKED LOCKING BAR

With falling staple, 305mm overall.



NO. 1515 MALLEABLE IRON LOCKING BAR

Art black finish with swivel bar which falls into vertical position when not in use. Available in two sizes 305mm and

457mm.



NO. WS1 WALL FIXING DOOR STOP

For single track runs comprising: rubber buffers mounted on a steel bracket.



NO. FS2 FLOOR FIXING DOOR STOP

For double track runs comprising: four rubber buffers on a steel bracket.



NO. FS1 FLOOR FIXING DOOR STOP

For single track runs comprising: steel bracket with rubber buffers.



NO.773 MALLEABLE IRON CENTRE STOP

For use with track sizes 1 and 2. Face fixing



## COMPACT HIGH PERFORMANCE

ALL STEEL • BALL BEARING • SELF ALIGNING • GALVANIZED •

#### **TRACKS**

2.5mm extra thick structural quality galvanised steel to BS 2989 with flat tread for strength and durability. Available in 2 and 3 metre lengths.

#### BRACKETS

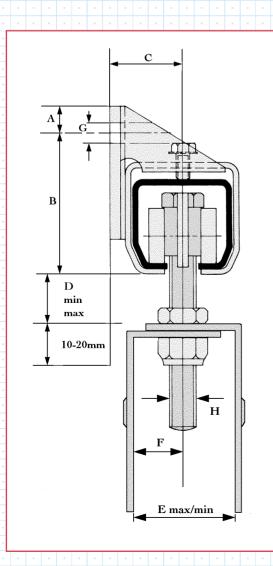
High strength precision pressed steel zinc plated. Single and double sidewall brackets and soffit brackets. brackets designed for 1 metre spacing, with intermediate brackets introduced when nearing maximum loading, exposed conditions or heavy usage.

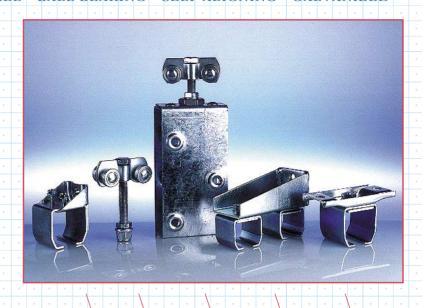
#### HANGERS

Pressed steel body with self aligning independent steel ball bearing wheels to ensure equal weight distribution. All steel part electro zinc plated. Hangers for timber doors supplied with adjustable aprons.

## GUIDES, CHANNEL AND FURNITURE

These items are interchangeable and can be selected from the items in the previous sections to suit the application.





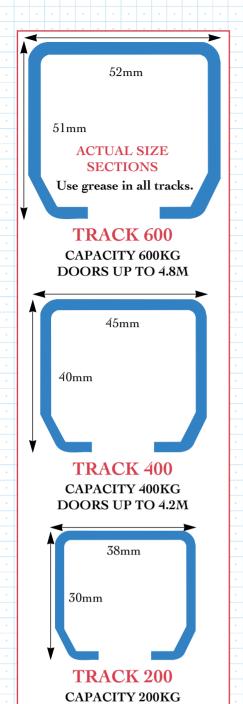
Track size	•	Sidewall brackets	Steel door hangers	Timber door hangers	Double sidewall brackets	Soffit brackets
					orackets	
200 400	•	1/200 1/400	200ES 400ES	200E 400E	5/200 5/400	2/200 2/400
600	•	1/600	600ES	600E	5/600	2/600

•			•		•	•		•	•	۰				•	•	•	
	TRACK SIZE	<b>20</b> 0						400	)					600			
٠	·   ·   A   ·   ·	 10	٠	٠	٠	٠	٠	12	٠	•	۰	۰	٠	14	٠	٠	Ī
٠	B	 55	•	٠	•	٠	٠	64	٠	٠	٠	٠	٠	88	•	٠	
٠	C	 27	•	٠	٠	٠	٠	33	٠	٠	۰	۰	٠	38	٠	٠	
٠	Dmin timber	 21	•	•	•	•	•	24	•	•	•		•	24	•	٠	
	Dmax timber	 45	•					74						65	•		
٠	Dmin steel	 11	•					11						11			
	Dmax steel	 27	•					54						42	•		
٠		 	٠	٠	٠	٠	٠	•	٠	۰	•	٠	٠		٠	٠	
٠	E min	 38	٠	٠	٠	٠	٠	48	٠	٠	۰	٠	٠	48	٠	٠	
٠	E max	 48	•	٠	٠	٠	٠	57	٠	٠	٠	٠	٠	64	•	٠	
٠	F	 21	٠	٠	٠	٠	٠	21	٠	٠	۰	۰	٠	25	٠	٠	
٠	G	 8	٠	٠	٠	٠	٠	10	٠	۰	0	۰	٠	12	٠	٠	
٠	Н	 10	•	•	•	•		12	•	٠	•	•	•	14	•	٠	
•				i.	•			l.	•	ı.				ı.	•		

EUROGEAR is also available in kit form. Four kits cover single and double doors up to 3m wide x 4m high and up to 400 kg per leaf. Kits are boxed for easy storage and transport.



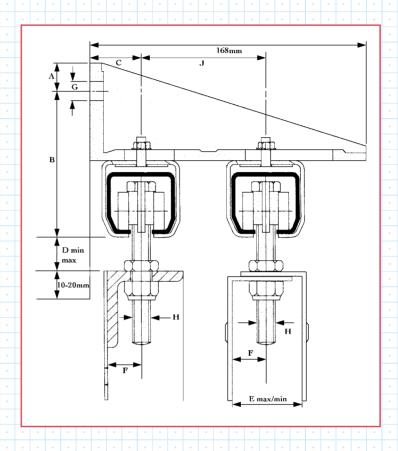






Compact performance





TRACK SIZE	200	400	600
TRICK SIZE	200	700	000
A	21	21	21
В	83	93	108
· · · C · ·	- 27		- 38
Dmin timber	21	24	24
Dmax timber	45	74	65
Dmin steel	11	11	11
	27	54	42
Dmax steel			42
E min	38	48	48
E max	48	57	64
F	21	21	25
G	16		16
H	10	· · · · · · 12	14
Jmin timber	E + 18	E + 18	E + 18
Jmax timber	105	100	95
Jmin steel	. E + 12	E + 12	E + 12 .
Jmax steel	105	100	95

NB. minimum dimension J is based on doors with flush door handles and fittings. In the case of steel frame doors make allowance for bolt head when fixing facing sheets/panels.



## FOR STRAIGHT SLIDING INTERIOR DOORS UP TO 68kg PER LEAF

ROYALE is designed to provide an exceptionally smooth, quiet and effortless movement. Vertical and lateral adjustment of the door is easily obtained after fixing. The bottom guide system permits a completely clear threshold.

TRACK. Smooth, high grade galvanised steel with prepared fixing holes.

CARRIAGE. The carriage unit is of highly engineered galvanised pressed steel with steel ball bearings for smooth operation and long life.

SUSPENSION. The door is suspended from the carriage unit by two pendant bolts and plates incorporating vertical and lateral adjustment.

BOTTOM GUIDE SYSTEM. Galvanised steel channel recessed into the underside of the door and engaged with a nylon floor guide at one side of the opening allows smooth operation and a clear threshold.

DOOR STOP. Rubber buffer mounted on steel bracket.

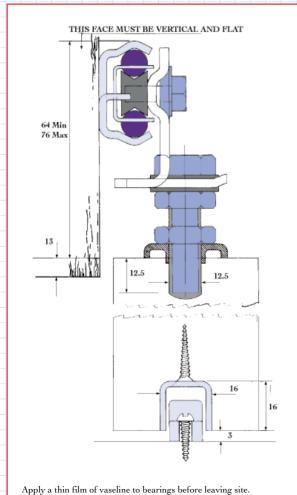
PELMET. One piece pressed-steel construction, finished with one coat of grey primer.

Set complete with easy to follow instructions.



Position of guide

Often used for domestic applications, Royale is however, sufficiently robust for commercial applications as shown above.



SET NUMBER	Capacity per leaf	Track length	Centres of hangers	Max. door width	Min. door thickness
KJ3	68kg	825	305	836	25
KJ4	68kg	1040	445	836 - 1067	25

SINGLE DOOR

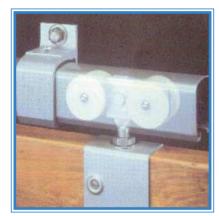
DOUBLE DOOR

Position of guides

Standard sets are designed to mount one door only. Where biparting doors are required, two standard sets should be used.



KING SUPPLY AN EXTENSIVE RANGE OF DOOR GEAR COMPONENTS TO SUIT ALL SLIDING APPLICATIONS. FOR COMPLETE DOOR SYSTEMS OR SPARE PARTS, KING CARRY EXTENSIVE STOCKS.



SLIDING DOOR GEAR



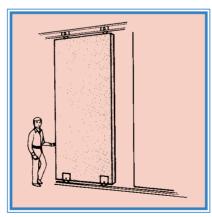
FOLDING DOOR GEAR (END HUNG)



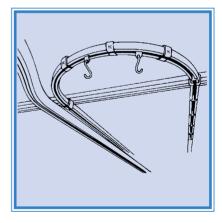
FOLDING PARTITION DOOR GEAR



**SLIDE ASIDE** 



ROLLAWAY (BOTTOM ROLLING)



OVERHEAD RUNWAY SYSTEMS

## CONTACT OUR SALES TEAM FOR MORE DETAILS

## KING SLIDING DOOR GEAR

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